

Test carried out as per Section IX of ASME Boiler and Pressure Vessels

Test Witnessed By TUV Rheinland

2" x SCH 160 ASTM A106 Gr B. Pipe
for qualification (GTAW + SMAW)



P – 22 Test Piece
3" x SCH 80 on position



3" x SCH 80 - P22 Material
(GTAW + SMAW)



Verification of consumables
ER 90S – B3 (Alloy Steel)



2" x SCH 160 – SS316L Pipe
on setup



Hard Stamped after
Welding Completion



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